



Revolving lathe centre 60°, Morse taper: 4



Order data

Order number	320672 4
GTIN	4062406199951
Item class	32L

Description

Version:

- **Body and live centre hardened.**
- **Live centre through hardened, multiple regrinding possible.**
- **Precision roller bearings for high concentricity.**
- **Maintenance-free due to lifetime lubrication.**
- **Special seal prevents ingress of dirt and coolant.**
- **Point angle 60°.**

Description:

Lathe centres are mainly used on lathes to support long and slim workpieces, since with these workpieces there would otherwise be a risk of the workpiece bending or moving around as a result of the forces generated.

The lathe centre is secured with a Morse taper. The workpiece is clamped in the chuck and a counterbore is added using a centre drill. After re-clamping, the lathe centre is then inserted.

Application:

For all types of lathe, equally suitable for roughing and finish turning.

Body Ø D: 69 mm

Reach B: 103 mm

largest centre point Ø 60° A: 32 mm

maximum radial run-out: 0.006 mm

Centre point length C: 40 mm

maximum speed: 3800 min⁻¹

Technical description

maximum radial run-out	0.006 mm
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maximum speed	3800 min ⁻¹
Body Ø D	69 mm
Morse taper	MT4
for workpiece weight	800 kg
Centre point length C	40 mm
largest centre point Ø 60° A	32 mm
Reach B	103 mm
Type of product	Centring drill